# HENRI BOURGEOIS

## **PETIT BOURGEOIS**

IGP VAL DE LOIRE SAUVIGNON BLANC CLAYS & LIMESTONE

This Loire Sauvignon Blanc, ambassador of the Bourgeois style, presents a subtle, floral nose, a fresh, juicy palate with hints of pomelo and white fig, and the most delicate mineral tension.

#### **VITICULTURE & TERROIR**

The Sauvignon Blanc vines are grown on the clay-limestone hillsides of the **Loire Valley**, a noble region also known as the "Garden of France".

The Loire Valley, with its many castles and gardens, produces highquality vegetables and local wine thanks to its **exceptional climate** and ideal temperatures.

The châteaux and vineyards of the Loire Valley are listed as "Remarkable Landscapes" on the UNESCO World Heritage List.

#### WINEMAKING

Fermentation in temperaturecontrolled **stainless-steel vats**, at **low temperatur**e, to allow a longer fermentation and preserve the aromas of the fruit.

Aged for 3 to 4 months on fine lees before bottling.

#### **AWARDS & ACCOLADES**

2023	Wine Enthusiast
2023	James Suckling
2020	Wine Spectator
2017	Wine Spectator
2016	Wine Spectator
2016	Concours Mondial des vins

#### TASTING

**Best served at**: 10-12°C (50-54°F) **Cellaring potential**: 2 to 3 years

Eye: Clear yellow with green highlights

**Nose**: Floral and fruity notes, hints of Sauvignon flower

**Palate**: Fresh and crips, with notes of citrus and freshly cut grass

This wine, emblematic of Henri Bourgeois' expertise and passion, is anything but "petit" in its character. It stands as the aromatic and seductive outcome of a meticulous and demanding selection process. Remarkably aromatic, This Sauvignon Blanc presents a subtle and floral nose, a fresh and juicy palate reminiscent of pomelo and white fig, and a slight bitterness in the finish that whets the appetite.

#### PAIRING

Excellent as an aperitif, it also goes well with fish, seafood and certain white meats.

#### Our gastronomic suggestions:

Grilled white fish Summer salad

> 89 pts Best Buy 91 pts 88 pts 89 pts 89 pts Gold





SAUVIGNON BLANC PETIT BOURGEOIS . 2024

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