# ESTATE

2024

# MARLBOROUGH SAUVIGNON BLANC



#### SUMMARY

Here at Clos Henri, we are fortunate to cultivate vines on a single vineyard 'domaine'. Our Estate wines are crafted as homage to the diversity of the vineyard terroirs, being made from an assemblage of different parcels from our three soils. We hope to transport you to our Estate, with these wines which celebrate the best of our vineyards with elegant minerality and offer a pure expression of Marlborough.

### ORIGIN

Sub RegionWairau ValleyRegionMarlboroughCountryNew Zealand

Co-ordinates -41.524236, 173.758762

#### COMPOSITION

 Variety
 Sauvignon Blanc

 Estate Grown
 100%

 Vine Age
 10 - 20 years

 Yield
 10 Tonnes/ hectare

 Vine Density
 4,000 plants/ha

 Trellis
 Double Guyot

### VITICULTURE

Following the French tradition, our vineyard is planted in high density. This encourages competition between vines and restrains vigour; ensuring grapes divert their energy into the grapes (rather than the canopy) – resulting in concentrated berries. Dry farming and organic management practices also allow us to ensure natural vine balance is achieved by stressing the vines just to the right level. This forces the roots to go deeper in the soil, obtaining the purest expression of our terroir.

### TERROIR

Our Estate wines are sourced from soils located at the confluence of two glaciation periods: the Otiran & Waimaungan glaciations. As a result of these, we find three distinct soils, namely, Wither & Broadbridge Clays and the Greywacke Stones.



#### VINTAGE

We were thrilled to have had the opportunity to experience the best Marlborough offers in 2024. The growing period was blessed with the ideal level of warmth, followed by a cooler season during veraison. As a result, a slow and consistent ripening process took place, which allowed for gentle development of the vine's physiological parameters. These perfect conditions enabled finesse, age ability, and refinement in our fruit to be achieved, resulting in wines that will continue to improve over the next

#### TASTING

Bright and inviting, the 2024 Estate Sauvignon Blanc bursts with fresh citrus aromas of orange zest and lemon blossom. The palate is light and refreshing, with an elegant acidity balancing the intensity of a dry season and fruit-forward vintage. A wine showing excellent purity of place, there is a lingering mineral finish.

#### VINIFICATION

After the grapes are machine harvested, we gently press them and separate our free run from the hard pressings using press fractions.

After three days of settling, the juice is racked off its lees and fermented in stainless steel tanks to retain purity of fruit and flavour.

The wine is then aged on fine yeast lees for three months, during which we employ the use of lees stirring, which allows the wine to stabilise naturally and gain complexity.

The resulting wine is textural, complex and round, showcasing our unique terroirs.

Residual Sugar: <2 g/L Alcohol: 13.5% Ageing Potential: 5 - 8 years

## PAIRING

Serve as an aperitif by itself, or match with ceviche or tuna tataki. Pairs well with goat's cheese tarts and fresh figs. Best served at 10 °C to 12 °C.





# CLIMATE

| Factor              | Growing Season<br>2024 | Growing Season Long<br>Term Average | Calendar Year<br>2024 | Calendar Year<br>Long Term Average |
|---------------------|------------------------|-------------------------------------|-----------------------|------------------------------------|
| Rainfall            | 233.8 mm               | 358 mm                              | 505.6 mm              | 639 mm                             |
| Growing Degree Days | 1347 hrs               | 1403 hrs                            | 1471 hrs              | 1588 hrs                           |
| Mean Temperature    | 15.5 °C                | 15.6 °C                             | 13.6 °C               | 12.9 °C                            |